

GENERAL INFORMATION:

- Processes -

KEPCO provides the following: **ELECTROPOLISHING, PASSIVATION, DEGREASING, CLEANING, AND PICKLING** in accordance with **ASTM A967** and **A380** Standards:

1. **ELECTROPOLISHING:** Pre-cleaning, electropolishing, post cleaning.
2. **PASSIVATION and PICKLING:** Pre-cleaning, passivation and/or pickling, post-cleaning (degreasing is part of this process).

- Customer Pre-cleaning or Mechanical Finishing -

Pre-cleaning and/or mechanical finishing of parts prior to electropolishing, may enhance the appearance of the finished part and minimize processing costs.

Customers should consider the following preliminary process before shipment:

- Electropolishing will improve an existing RA finish by 40-50%.
- When mechanically finishing parts, use sanding methods which "cut" the metal cleanly.
- Maintain correct surface speeds.
- Avoid using oils and greases as lubricants
- Avoid using materials with increased surface contamination.
- Avoid "smearing" the metal surface when buffing or lapping.

- Pricing -

KEPCO has a minimum order requirement of \$100.00, per release. However, samples are done at no charge. When pre-cleaning is required to go above and beyond the standard (due to excessive grease or oils) an additional charge may be applied. ***NOTE: THESE CHARGES ARE NEVER CONSIDERED UNTIL THE CUSTOMER IS CONTACTED FOR APPROVAL.** Prices are valid for 90 days and are based upon information provided by the customer. **Prices are also subject to part inspection.**

- Delivery -

Orders are normally processed within 3 to 5 business days, depending on volume. A premium charge is applied to expedited orders required within 2 days (normally \$100.00). Terms are 2%, 10 days; net 30 upon credit approval. **FOB: Vicksburg, MI.**